

2308

HSS DIN 2181

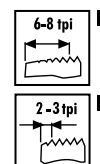
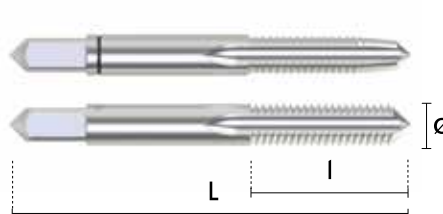
UNF
 ANSI/ASME
 B1.1



Tol.
2B

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
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Vc (m/min). • Optima / Optimun ○ Alternativo / Alternative



Ø	P	Nº	L mm	l mm	∠ mm	d mm
Nº4	48,00	2	36	11	2,70	3,5
Nº5	44,00	2	36	11	2,70	3,5
Nº6	40,00	2	40	12	3,40	4,5
Nº8	36,00	2	40	12	3,40	4,5
Nº10	32,00	2	45	14	4,90	6,0
Nº12	28,00	2	50	14	4,90	6,0
1/4	28,00	2	50	18	4,90	6,0
5/16	24,00	2	56	22	4,90	6,0
3/8	24,00	2	63	22	5,50	7,0
7/16	20,00	2	63	22	6,20	8,0

Ø	P	Nº	L mm	l mm	∠ mm	d mm
1/2	20,00	2	75	24	7,00	9,0
9/16	18,00	2	80	28	9,00	11,0
5/8	18,00	2	80	28	9,00	12,0
3/4	16,00	2	95	32	11,00	14,0
7/8	14,00	2	100	36	14,50	18,0
1"	12,00	2	110	40	14,50	18,0
1"1/8	12,00	2	110	50	18,00	22,0
1"1/4	12,00	2	132	56	18,00	22,0
1"3/8	12,00	2	132	56	22,00	28,0
1"1/2	12,00	2	150	63	24,00	32,0

P Aceros
 Aciers
 Steels
 Stähle

M Aceros Inox
 Aciers Inox
 Stainless Steels
 Edelstahl

K Fundicion
 Fonte
 Cast Iron
 Gusseisen

N Metales no ferrosos
 Métal non Ferreux
 Non Ferrous metals
 NE-Metalle

S Titanio y Superalcaciones
 Titanium et Superalloys
 Titanium and Superalloys
 Titan und Superlegierungen

H Materiales Duros
 Matériels Durs
 Hard materials
 Hartmaterialien